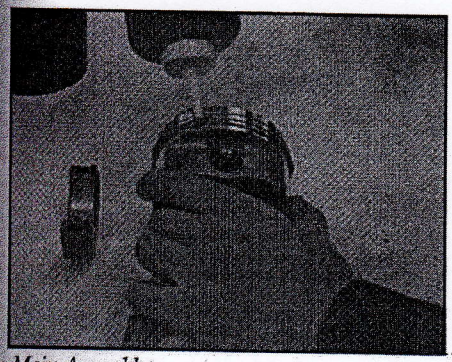
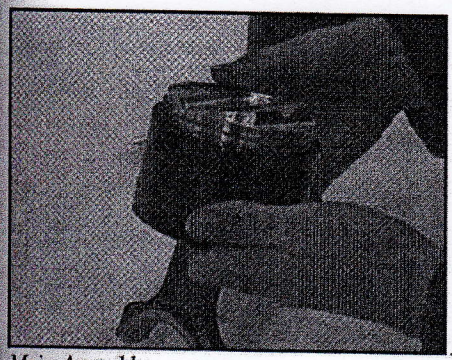


Main Assembly

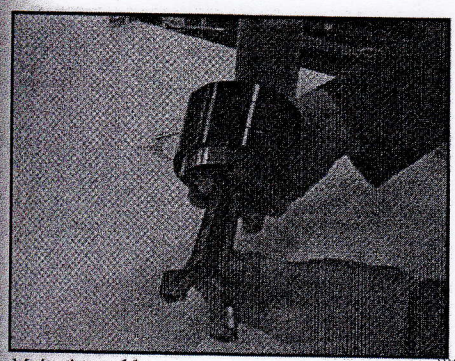
Next lubricate the piston rings, after spacing the gaps 90° apart, and away from the thrust face.

fit



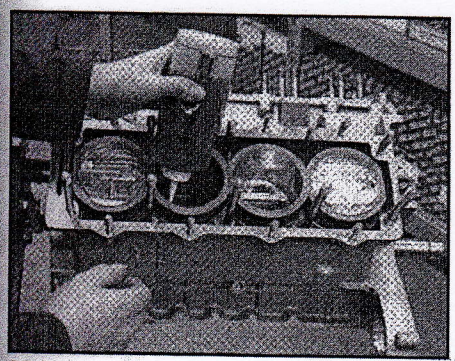
Main Assembly

Compress the rings using the tapered compressor feeding each ring in carefully so as not to damage it.



Main Assembly

Push the piston through the compressor until the skirt is approx. 20mm through as shown.



Main Assembly

Rotate the crank so that the journal for the piston that is to be fitted is at B.D.C. then lubricate the bores with engine oil.